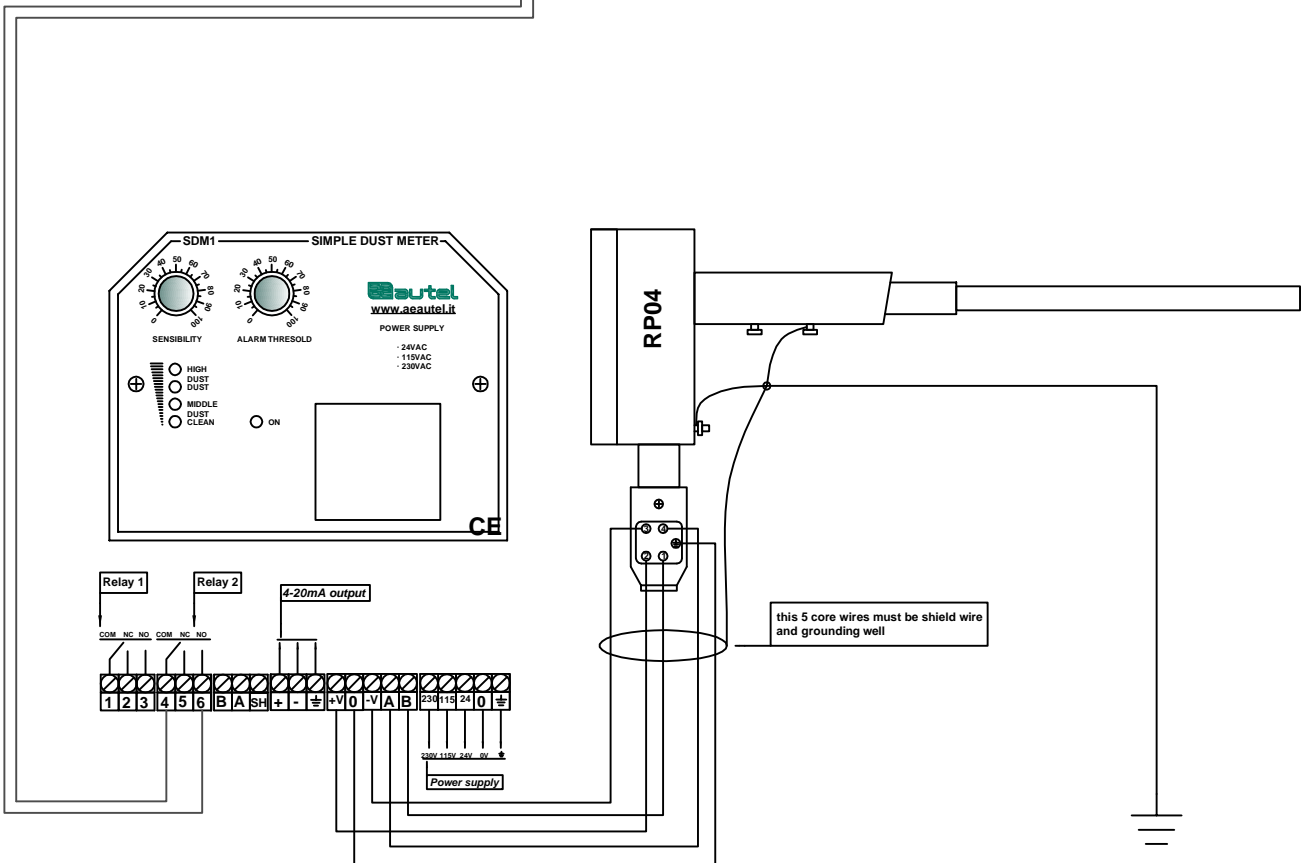
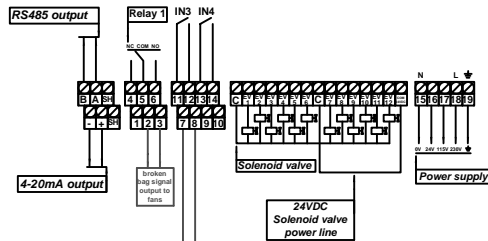
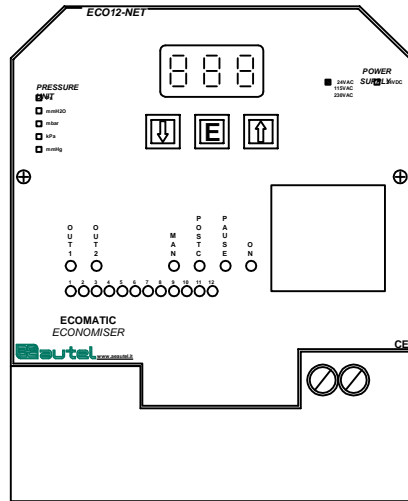


ECONET-12FREE, SDM1 and RP04 connection



Parameters

Password	Parameter	Function	Default Values	Note
H07	L1	Hourcounter	0	Hourcounter functioning
	L2	Cyclecounter	0	Cyclecounter functioning
	P1	Functioning modality	0=timer mode	P1=3 timer start/stop controlled by free input 1 and 2
			1=differential mode	
			3=remote start	
	P2	Automatic pause time or maximum pause	5	Pause time
	P3	Manual pause time or minimum pause	5	
	P4	Working time/s	0.25	Work time
	P5	Start cleaning pressure or maximum pressure	80	Automatic and Autopause functioning
	P6	End cleaning pressure or minimum pressure	40	
	P7	Postcleaning function.	2	Post cleaning function
	P8	Postcleaning time or cycles selection.	1	
	P9	Value of time or cycles.	2	
	P10	Internal postcleaning pressure threshold	15	
	P11	Postcleaning pause time	3	
	P12	post clean working time/s	0.25	
	P13	Relay 1 pressure threshold	120	
	P14	Relay 1 functioning select	3	
	P15	Function of relay 1.	0	Relay2=6 broken bag signal output
	P16	Value of relay 1 function	1	
	P17	Relay 2 pressure threshold	200	
	P18	Relay 2 functioning select	6	
	P19	Function of relay 2.	0	
	P20	Value of relay 2 function	1	
	P21	Enable precoating.	0	Precoating Functioning
	P22	Precoating threshold	100	Hourcounter Functioning
	P23	Hourcounter functionality	0	
	P24	Hourcounter pressure threshold	10	Repetitive shot functioning
	P25	Number of repetitive shots for each output.	1	
	P26	Pause time among functioning consecutive shots	1	Broken bag detection function
			10	
	P27	Time of Broken bag detection	10	RS485 serial communication
	P28	Max number of valve to jump with tribo alarm	0	
	P29	ID device for RS485	1	Analog output functioning
	P30	RS485 baud rate setting	1	
	P31	Parity bit setting	0	
	P32	Value of pressure responding to the minimum value of the analog output	0	External pause functioning
			800	
	P33	Value of pressure responding to the maximum value of the analog output	800	Tank's manostat functioning
	P34	Pause time from external contact	20	
	P35	Alarm time of tank's manostat	0	Functioning of number or command cleaning EV
	P36	Tank's manostat threshold with serial	100	
	P37	Number of valves or command in cleaning mode	1-96	Ev command modality
	P38	Ev command modality	0	
	P39	Excitation valve time for cell opening/closing	1.00	ON-LINE/OFF-LINE Functioning
	P40	Time before cleaning cell	1	
	P41	Time before opening cell	1	Relay 3 Outputfunctioning
	P42	Time before start cycle	0	
	P43	Relay 3 pressure threshold	250	Relay 4 Outputfunctioning
	P44	Relay 3 functioning select	1	
	P45	Function of relay 3.	0	Unit pressure measure
P46	Value of relay 3 function	1		
P47	Relay 4 pressure threshold	300	To be done by specialized staff only if the pressure with open air vents is appreciably different from zero.	
P48	Relay 4 functioning select	1		
P49	Function of relay 4	0		
P50	Value of relay 4 function	1		
P51	Unit pressure measure	1		
H0	Pressure zero			

Password	Parameter	Function	Default Values	Note
H29	E0	Pause time unit	0	-
	E1+E2	Working time scale	0	Working time table
	E3	Activation of automatic load recognition	1	-
	E4	Start of the cleaning cycle modality	0	-
	E5	Activation of load control functioning	0	Load control functioning
	E6	Activation of cleaning cycle end type	1	Cycle end functioning
	E7	Activation of the optional analog output	0	-
	E8	Activation of the optional serial output	0	-
	E9	Activation of jump output from charge alarm	0	Load control functioning
	E10	Visualization of the analog output	0	-
	E11	Activation compensation in pressure temperature	0	-
	E12	Configuration input n°1	2	free input3 broken bag signal from dust meter
	E13	Configuration input n°2	3	free input1 function start controller
	E14	Configuration input n°3	4	free input2 function stop controller
	E15	Configuration input n°4	0	free input4 function
	E16	Activation memorize last valve	0	-